

ED 000545B 000047Z1

Performance Work Statement

Contract EP-C-07-028	Work Assignment Number 1-03, Amendment 2
Issuing Office	Environmental Protection Agency 2000 Traverwood Drive Ann Arbor, MI 48105-2498
Contractor	Southwest Research Institute 6220 Culebra Rd. San Antonio, TX 78228-0510
Title	Comprehensive Gasoline Light Duty Exhaust Fuel Effects Test Program to Cover Multiple Fuel Properties and Two Ambient Test Temperatures, Phase 3
Estimated LOE	98 hours

This amendment modifies the Fuel Change and Test Execution Sequence in Table 6.1-1. Specifically, steps 3, 7 and 9 are revised.

Table 6.1-1. Fuel Change and Test Execution Sequence

Step	Description
1	Drain vehicle fuel completely via fuel rail whenever possible.
2	Turn vehicle ignition to RUN position for 30 seconds to allow controls to allow fuel level reading to stabilize. Confirm the return of fuel gauge reading to zero.
3	Turn ignition off. Fill fuel tank to 40% with next test fuel in sequence. Fill-up fuel temperature must be less than 50°F.
4	Start vehicle and execute catalyst sulfur removal procedure described in Appendix C of CRC E-60 Program report. Engine oil temperature in the sump will be measured and recorded during the sulfur removal cycle.
5	Perform four vehicle coast downs from 70 to 30 mph, with the last two measured. If the individual run fails to meet the repeatability criteria established in Phases 1 and 2 of the program, the vehicle will be checked for any obvious and gross source of change in the vehicle's mechanical friction.
6	Drain fuel and refill to 40% with test fuel. Fill-up fuel must be less than 50°F.
7*	Reset adaptive fuel memory for specific vehicles and/or fuel change combinations if instructed to do so by the EPA WAM.
8	Soak vehicle for at least 12 hours to allow fuel temperature to stabilize to the test temperature.
9	Move vehicle to test area without starting engine. Start vehicle and perform 2-phase (bags 1 and 2) LA92 cycles until short and long term fuel trims in all cells have stabilized. (The criteria for considering fuel trims to be stable will be provided by the EPA. Until those criteria have been provided, perform three 2-phase LA92 cycles to stabilize fuel trims. Shut down the engine for max. 5 minutes to simulate recording of fuel trims). Allow vehicle to idle in park for two minutes before engine shut-down.
10	Move vehicle to soak area without starting the engine.
11	Park vehicle in soak area at proper temperature (75 °F) for 12-36 hours. During the soak period, maintain the nominal charge of the vehicle's battery using an appropriate charging device.
12	Move vehicle to test area without starting engine.
13	Perform LA92 cycle emissions test.
14	Move vehicle to soak area without starting the engine.
15	Park vehicle in soak area of proper temperature for 12-36 hours. During the soak period, maintain the nominal charge of the vehicle's battery using an appropriate charging device.
16	Move vehicle to test area without starting the engine.
17	Perform LA92 emissions test.
18	Determine whether third replicate is necessary, based on data variability criteria (see Table 6.1-2).
19	If a third replicate is required, repeat steps 13, 14, 15 and 16.
20	If third replicate is not required, return to step 1 and proceed with next fuel in test sequence.